## **Technical Product Information**



Product: 3100

<u>Description:</u> Monomeric soft PVC white glossy

Application: UV-Offset and screen prints with suitable inks

Sea water resistance acc. BS 5609 (sec. two) 3100-h12-p4

Complies with EU-Regulations:

Packaging 94/62/EC; Heavy Metal, PBB and PBDE 2003/11

<u>Film</u>

Thickness DIN 53 353 95µm

Tear Resistance: DIN 53 353 md: min. 30 N/mm² cd: min. 28 N/mm² Stretch: DIN 53 353 md: min.170% cd: min. 200%

### Adhesive

Copolymeric acrylates, solvent free, excellent resistance to UV-light and ageing, comply with EN 71/3 (application on toys Copolymeres Acrylat), and European packaging directive 94/62/EC (heavy metals). All adhesives are approved for application on dry or moist, non-fatty food (ISEGA certificate).

### FTM 1 Glass 24h in N/25 mm

Other product combinations on request.

DESC.	P3	P4	R1	R2	P3XG	P4XS
d16	>8					
h12	>8	>12	<6	<8	>10	>12
h18	>8					
h22	>8	>12		<8		
s14	>8	>12		<8		
k7w		>12	<6	<8		
h14	>8				>10	

P3=semi-permanent, P4=permanent, R1=ultra-removable, R2=removable, P3XG=permanent (grey), P4XS=super-permanent

#### Kraft-Liner: H + S

Chlorine free bleached Kraft paper, with solvent free siliconization, stabilized for excellent lay flatness

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Super-calendered high density glassine paper, white, with high tensile strength, excellent die-cutting properties, solvent free siliconization for highest labelling velocities

#### Coated-Liner: D

Coated paper on both sides with polyethylene, absolutely dimensionally stable, not sensitive to moisture

#### PET-Liner: C

PET-Foil, siliconization for highest labelling velocities

#### **WARRANTY**

INTERCOAT materials are manufactured according to highest quality standards and pass stringent quality controls prior to despatch. Any material showing an evident defect of manufacturing will be replaced promptly without charge. The wide range of different applications does not allow to test all possibilities of employment. All statements, technical information and recommendations are based on tests and practical experiences and believed to be reliable but do not constitute a guarantee or warranty. Preliminary tests are recommended for each new application. For any need of advise or technical support the INTERCOAT technical department will be pleased to assist.

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Liner	Thickness EN 20 534	Weight: ISO 536
d16	0,165 mm	144 g/m²
h12	0,136 mm	135 g/m²
h18	0,230 mm	135 g/m²
h22	0,275 mm	230 g/m²
s14	0,190 mm	180 g/m²
k7w	0,062 mm	72 g/m²
h14	0,144 mm	135 g/m²

## **Technical application Data**

Recommended working temperature:  $\min. + 5^{\circ} \text{ C}$ Product application temperature:  $-30 \text{ to} + 90^{\circ} \text{ C}$ Life expectancy: 2 - 3 years

Storage conditions 20 °C, 50 % Original unopened packaging 2 years

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